



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		807078A 6	MANIFOLD ASSEMBLY-EXHAUST	2		
2	22	41622	PLUG-PIPE (3/4-14)	AR		2
3	27	46820	GASKET	2		3,4
4	10	37612	SCREW (3/8-16 X 1-1/4 IN.)	14		
5	16	860165	STUD	2		
6		860203T	SHIELD-HEAT	1		
7	11	28770	NUT (5/16-24)	2		
8	27	863724	GASKET	2	(STANDARD COOLING)	
9	27	863725 1	GASKET	2	(CLOSED COOLING)	
10		807988A 2	ELBOW ASSEMBLY-EXHAUST	2		
10		807988A 2	ELBOW ASSEMBLY-EXHAUST	1	SWISS EMISSIONS (BS01 & SA	
11	22	41622	PLUG-PIPE (3/4-14)	2		
12	10	43749	SCREW (3/8-16 X 5-3/4 IN.)	8		
12	10	43749	SCREW (3/8-16 X 5-3/4 IN.)	4	SWISS EMISSIONS (BS01 & SA	
12	10	843504	SCREW (3/8-16 X 1-1/2 IN.)	4		
13	22	806926A 1	ELBOW-DRAIN	2		
14	22	806608A 1	PLUG-DRAIN	2		
15	25	32509	QUAD RING	2		3,4
16		93320A 5	ELBOW RISER KIT	1	(3 IN.) EACH KIT CONTAINS 2 RI	
16		93322A 7	ELBOW RISER KIT	1	(6 IN.) EACH KIT CONTAINS 2 RI	
17	22	41622	PLUG-PIPE (3/4-14)	2/4		
18	22	32802 2	PLUG-PIPE (1/8-27)	2/4		
19	27	863726	GASKET	2		
20	12	46132	WASHER	4/8	USE WITH 3 IN. RISER	
21	11	46335	NUT (3/8-24)	4/8	USE WITH 3 IN. RISER	
22	16	11375	STUD (3/8 X 9-3/8 IN.)	4/8	USE WITH 3 IN. RISER	
23	10	14315	SCREW (3/8-16 X 4-1/4 IN.)	4	-SWISS EMISSIONS (BS01 & SA	
23	10	12244	SCREW (3/8-16 X 1 IN.)	8	USE WITH 6 IN. RISER	
24		818598T	BRACKET-RISER	1	USE WITH 6 IN. RISER	
25	10	76596	SCREW (1/4-20 X 1-1/4 IN.)	3	USE WITH 6 IN. RISER	
26	23	806981	SPACER	6	USE WITH 6 IN. RISER	
27	12	35462	WASHER	3	USE WITH 6 IN. RISER	
28	11	64015	NUT (1/4-20)	3	USE WITH 6 IN. RISER	
-	27	811572A94	GASKET SET-OVERHAUL	1	(454)	
-	27	805396A92	GASKET SET-OVERHAUL	1	(502)	